## **MS-215F TAGS AND SIGNS**

**Technical Data** 



## **Description**

MS-215F Signs and Tags are constructed of printed graphics sealed between layers of chemical resistant plastic. The top layer is an outdoor durable thermoplastic that provides excellent resistance to process chemicals, impacts and functions as a UV filter to prevent fading of printed graphics. The substrate is flexible, .020" thermoplastic base which allows signs to be mounted on curved surfaces. The sign construction has been tested with chemicals common to pulp, paper mills and petrochemical facilities with no adverse effect.

## **Physical and Chemical Characteristics**

Base Material for 215F:	0.020" (.5 mm) thick flexible thermoplastic		
Total Thickness:	Single Sided: 0.030" (.76 mm) - (base, label, adhesive, protective outer layer); Double Sided: 0.040" (1.01 mm) - (2 each base, label, adhesive, protective outer layer)		
Service Temperature:	-40°F through 200°F (-40°C thru 93°C)		
Water Resistance:	Excellent		
<b>Expected Outdoor Durability:</b>	5 years		
UV Resistance:	Excellent; UV stable; resists yellowing and hazing		
Storage Stability:	5 years minimum		
Chemical Resistance: (Intermittent Surface Contact)	Toluene: No visible effect; Isopropyl Alcohol: No visible effect; Cyclohexanone: No visible effect; Ethyl Acetate: No visible effect; Xylene: No visible effect; 40% NaOH: No visible effect; Concentrated HCI: No visible effect; Gasoline: No visible effect; Butyl Cellosolve: No visible effect; Acetone: Failure; MEK: Failure; Methylene Chloride: Failure		
Abrasion Resistance:	Excellent		
Finish:	Matte finish with parallel edges		
Options:	Available in Engineering Grade and High Intensity Prismatic reflective materials. Thickness may vary.		
Mounting:	Adhesive backing, grommets, holes		

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Standard Colours: (Non-standard colours available upon request)	<ul><li>□ BLACK (WHITE text)</li><li>□ GREEN (WHITE text)</li><li>□ RED (WHITE text)</li><li>□ BLUE (WHITE text)</li></ul>	<ul><li>□ BROWN (WHITE text)</li><li>□ WHITE (BLACK text)</li><li>□ YELLOW (BLACK text)</li><li>□ ORANGE (BLACK text)</li></ul>
Typical Sizes (H x W):	<ul> <li>□ 1.5" (38 mm) diameter</li> <li>□ 1.5" x 1.5" (38 x 38 mm)</li> <li>□ 1" x 3" (25 x 76 mm)</li> <li>□ 2" x 4" (51 x 102 mm)</li> <li>□ 4" x 8" (102 x 203 mm)</li> <li>□ 10" x 14" (254 x 356 mm)</li> <li>□ 2" (51 mm) diameter</li> </ul>	□ 2" x 2" (51 x 51 mm) □ 2" x 3" (51 x 76 mm) □ 3" x 6" (76 x 152 mm) □ 7" x 12" (178 x 305 mm) □ 12" x 20" (305 x 508 mm) □ Other (specify: H x W)
Text Height:	Sized to fit within tag boundary or comply with specified height	

Information on physical and chemical characteristics is based on tests we believe to be reliable. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material for their specific application.

Revised on 3/2/2020